



EA MLA Signatory Český institut pro akreditaci, o.p.s. Hájkova 2747/22, Žižkov, 130 00 Praha 3

issues

according to section 16 of Act No. 22/1997 Coll., on technical requirements for products, as amended

CERTIFICATE OF ACCREDITATION

No. 445/2024

PRIMA BILAVČÍK, s.r.o. with registered office 9. května 1182, 688 01 Uherský Brod, Company Registration No. 26227631

> for the Testing Laboratory No. 1731 Testing Laboratory

> > Scope of accreditation:

Measurement of shape, dimensions and length, structure and roughness of industrial samples and products using 3D coordinate measuring machines and computer tomography (CT) to the extent as specified in the appendix to this Certificate.

This Certificate of Accreditation is a proof of Accreditation issued on the basis of assessment of fulfillment of the accreditation criteria in accordance with

ČSN EN ISO/IEC 17025:2018

In its activities performed within the scope and for the period of validity of this Certificate, the Conformity Assessment Body is entitled to refer to this Certificate, provided that the accreditation is not suspended and the Accredited Body meets the specified accreditation requirements in accordance with the relevant regulations applicable to the activity of an accredited Conformity Assessment Body.

This Certificate of Accreditation replaces, to the full extent, Certificate No.: 361/2023 of 07/07/2023, or any administrative acts building upon it.

The Certificate of Accreditation is valid until: 01/12/2026

Prague: 30/08/2024





Jan Velišek Director of the Department of Testing and Calibration Laboratories Czech Accreditation Institute

The Appendix is an integral part of Certificate of Accreditation No. 445/2024 of 30/08/2024

Accredited entity according to ČSN EN ISO/IEC 17025:2018:

PRIMA BILAVČÍK, s.r.o. CAB number 1731, Testing Laboratory 9. května 1182, 688 01 Uherský Brod

Ordinal number ¹	Test procedure / method name	Test procedure / method identification ²	Tested subject	Degrees of freedom ³
1*	Measurement of shape, dimensions and length on CMMs according to CAD models, drawings or samples	ZP-PB-01 (ČSN EN ISO 5459; ČSN EN ISO 1101; ČSN EN ISO 286-1)	Industrial samples and products	_
2	3D measurement of external and internal dimensions using computer tomography (CT)	ZP-PB-02 (ČSN EN ISO 5459; ČSN EN ISO 1101; ČSN EN ISO 286-1)	Industrial samples and products	-
3	Measurement of surface texture/roughness by profile method	ZP-PB-03 (ČSN EN ISO 21920-3)	Industrial samples and products	-
4	Measurement of length using a length measuring instrument	ZP-PB-04 (MPM 1.1.2/02/17)	Industrial samples and products	-
5*	Measurement of length dimensions with municipal gauges	ZP-PB-05 (MPM 1.1.1/01/17; MPM 1.1.2./01/16; MPM 1.2.2./01/18)	Industrial samples and products	-
6*	Measurement of shape, dimensions, and length using 3D scanners	ZP-PB-06 (ČSN EN ISO 5459; ČSN EN ISO 1101; ČSN EN ISO 286-1)	Samples and products	-

Tests:

asterisk at the ordinal number identifies the tests, which the laboratory is qualified to carry out outside the permanent laboratory premises

² if the document identifying the test procedure is dated, only these specific procedures are used. If the document identifying the test procedure is not dated, the latest valid edition of the specified procedure is used (including any changes)

 3 the laboratory does not apply a flexible approach to the scope of accreditation

Explanations:

1

ZP – testing Procedure of PRIMA BILAVČÍK

PB – PRIMA BILAVČÍK

CMM – 2D and 3D Coordinate Measuring Machines

MPM - Operational Measurement Methods published by the Czech Metrological Society

"This document is an appendix to the certificate of accreditation. In case of any discrepancies between the English and Czech versions, the Czech version shall prevail, both for the certificate appendix and the certificate itself."